

## Specifications for IronMan JR Gutter Machines

		5" IronMan JR	6" IronMan JR	5/6" Combo JR IronMan
POWER		11 Amp • 3/4 HP, 110V. Single Phase		
TOTALLY ENCLOSED FAN COOLED MOTOR (TEFC)		•	•	•
DIMENSIONS	LENGTH	83" (210.8 cm)	110" (279.4 cm)	110" (279.4 cm)
	HEIGHT	48" (122 cm)	33" (83.8 cm)	48" (122 cm)
	WIDTH	24" (61 cm)	24" (61 cm)	30.5" (77.5 cm)
	WEIGHT (APPROX)	692 lbs (313.8 kgs)	971 lbs (441.4 kgs)	1,127 lbs (512.3 kgs)
DRIVE		Powered Polyurethane Drive Rollers via Chains and Sprockets		
SHEARS		Front Pull Guillotine		
SPEED (APPROX)		35 Feet Per Minute		
CONTROLS	PUSH BUTTON ENTRY & EXIT	•	•	•
	JOG FEATURE	•	•	•
RECOMMENDED MATERIAL (MAX WIDTH)		11.875"	15"	11.875" to 15"
<b>OPTIONS</b>				
MACHINE MOUNT SWIVEL CRADLES		•	•	•
ADDITIONAL RUNOUT SUPPORT STANDS		•	•	•
SMART MACHINE (AUTOMATED LENGTH CONTROL)		•	•	•
FIXED UPRIGHT SYSTEM		•	•	•
ADDITIONAL TURNSTYLES & SPOOLS (MAX 3)		•	•	•
ALCOA STYLE HOOK		•	•	•
220/50HZ (CE CERTIFIED) OVERSEAS WIRING		•	•	•
12V POWER INVERTER TO 110V, AC POWER		•	•	•
TRAILER RISER PAD		•	•	•
LEAF RIB ROLLER ASSEMBLY		•	•	•
RECOMMENDED MATERIALS	MAXIMUM GAUGE			
PAINTED STEEL	24			
GALVANIZED STEEL	24			
ALUMINIZED STEEL	24			
TERNECOAT STEEL	24			
ALUMINUM	0.032"	•	•	•
COPPER	16 oz. 3/4 hard	•	•	•



### ▷ HANGER MARK

The Hanger Mark is an add-on accessory for any IronMan gutter Machine and creates an indentation on the back of the eavestrough every 8", providing an indicator for hanger spacing.

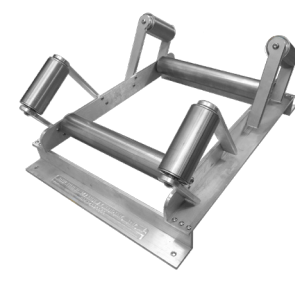
## ACCESSORIES



▷ TROUGH MATE



▷ COIL COVER



▷ 12" & 15" COIL CRADLES



▷ STOCK REEL



▷ TURNSTILE UPRIGHT



▷ TROUGH RUN OUT STAND



▷ TRAILER RISER PADS

When purchasing your next gutter machine at Buchner Manufacturing, you will receive the best warranty possible! 4-year parts and labour/mechanical and 1-year parts and labour/electrical.



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MANUFACTURING INC.

# GUTTER MACHINES

OIL BLADE  
DAILY

ACCESS  
CHIP REMO

# IRONMAN Gutter Machines



## STATE OF THE ART DESIGN

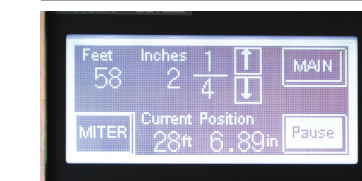
KWM manufactures the most extensive line of gutter machines that are available on the market. They feature a polyurethane passive drive system that eliminates the need to load coils before transportation and slippage from cold weather and condensation. Each IronMan machine also features stainless-steel forming rollers that form all recommending materials with minimal or no adjustments required.

- ▷ 5" IronMan Gutter Machine
- ▷ 6" IronMan Gutter Machine
- ▷ 5/6" Combo IronMan Gutter Machine
- ▷ 5" IronMan JR Gutter Machine
- ▷ 6" IronMan JR Gutter Machine
- ▷ 5/6" Combo JR IronMan Gutter Machine



## Specifications for IronMan Gutter Machines

		5" IronMan	6" IronMan	5/6" IronMan Combo
POWER		13.6 Amp • 3/4 HP, 110V, Single Phase		
TOTALLY ENCLOSED FAN COOLED MOTOR (TEFC)		•	•	•
DIMENSIONS	LENGTH	98.5" (250.2 cm)	122" (250.2 cm)	122" (309.88 cm)
	HEIGHT	48" (122 cm)	48" (122 cm)	48" (122 cm)
	WIDTH	24" (61 cm)	24" (61 cm)	24" (61 cm)
	WEIGHT (APPROX)	1,100 lbs (499 kgs)	1,300 lbs (589.7 kgs)	1,400 lbs (635 kgs)
DRIVE		Powered Polyurethane Drive Rollers via Chains and Sprockets		
SHEARS		Front Pull Guillotine		
SPEED (APPROX)		35 Feet Per Minute		
CONTROLS	PUSH BUTTON ENTRY & EXIT	•	•	•
	JOG FEATURE	•	•	•
RECOMMENDED MATERIAL (MAX WIDTH)		11.875"	15"	11.875" to 15"
<b>OPTIONS</b>				
MACHINE MOUNT SWIVEL CRADLES		•	•	•
ADDITIONAL RUNOUT SUPPORT STANDS		•	•	•
SMART MACHINE (AUTOMATED LENGTH CONTROL)		•	•	•
FIXED UPRIGHT SYSTEM		•	•	•
ADDITIONAL TURNSTYLES & SPOOLS (MAX 3)		•	•	•
ALCOA STYLE HOOK		•	•	•
220/50HZ (CE CERTIFIED) OVERSEAS WIRING		•	•	•
12V POWER INVERTER TO 110V, AC POWER		•	•	•
TRAILER RISER PAD		•	•	•
LEAF RIB ROLLER ASSEMBLY		•	•	•
RECOMMENDED MATERIALS	MAXIMUM GAUGE			
PAINTED STEEL	24	•	•	•
GALVANIZED STEEL	24	•	•	•
ALUMINIZED STEEL	24	•	•	•
TERNECOAT STEEL	24	•	•	•
ALUMINUM	0.032"	•	•	•
COPPER	16 oz. 3/4 hard	•	•	•



### ▷ IRONMAN NEXT GENERATION SMART MACHINE

The IronMan Next Generation Smart Machine touch screen gives the operator control of the gutter lengths plus or minus 1/8" without manually measuring. It can automatically account for mitres and provides a daily total of material used and footage.